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**Kim**

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(54) **RECHARGEABLE BATTERY**

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(73) Assignees: **Samsung SDI Co., Ltd.**, Yongin-si (KR); **Robert Bosch GmbH**, Stuttgart (DE)

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**H01M 10/058** (2010.01)

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(52) **U.S. Cl.**

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(57)

**ABSTRACT**

A rechargeable battery includes: an electrode assembly in a case; a cap plate coupled to an opening of the case; a rivet electrically connected to the electrode assembly, the rivet including: a first rivet flange; and a second rivet flange; and a gasket between the rivet flange and the cap plate, the gasket including: a first gasket flange configured to be coupled with the first rivet flange; and a second gasket flange configured to be coupled with the second rivet flange.

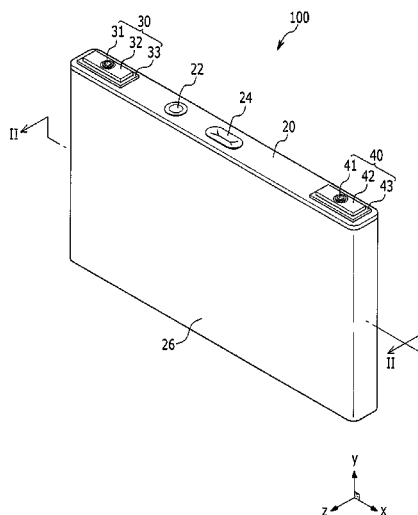
(58) **Field of Classification Search**

CPC ... H01M 10/052; H01M 4/131; H01M 4/136; H01M 4/622

USPC ..... 429/181

See application file for complete search history.

**19 Claims, 8 Drawing Sheets**



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FIG. 1

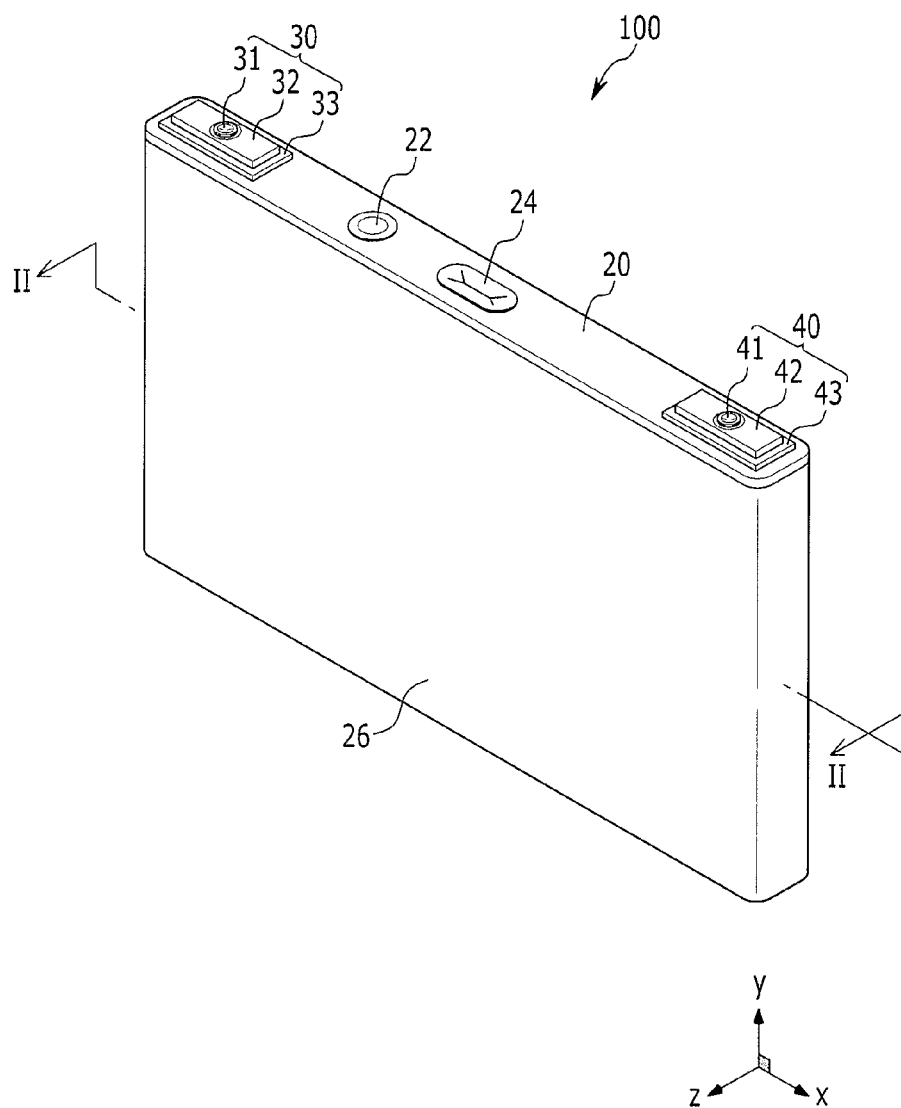




FIG. 3

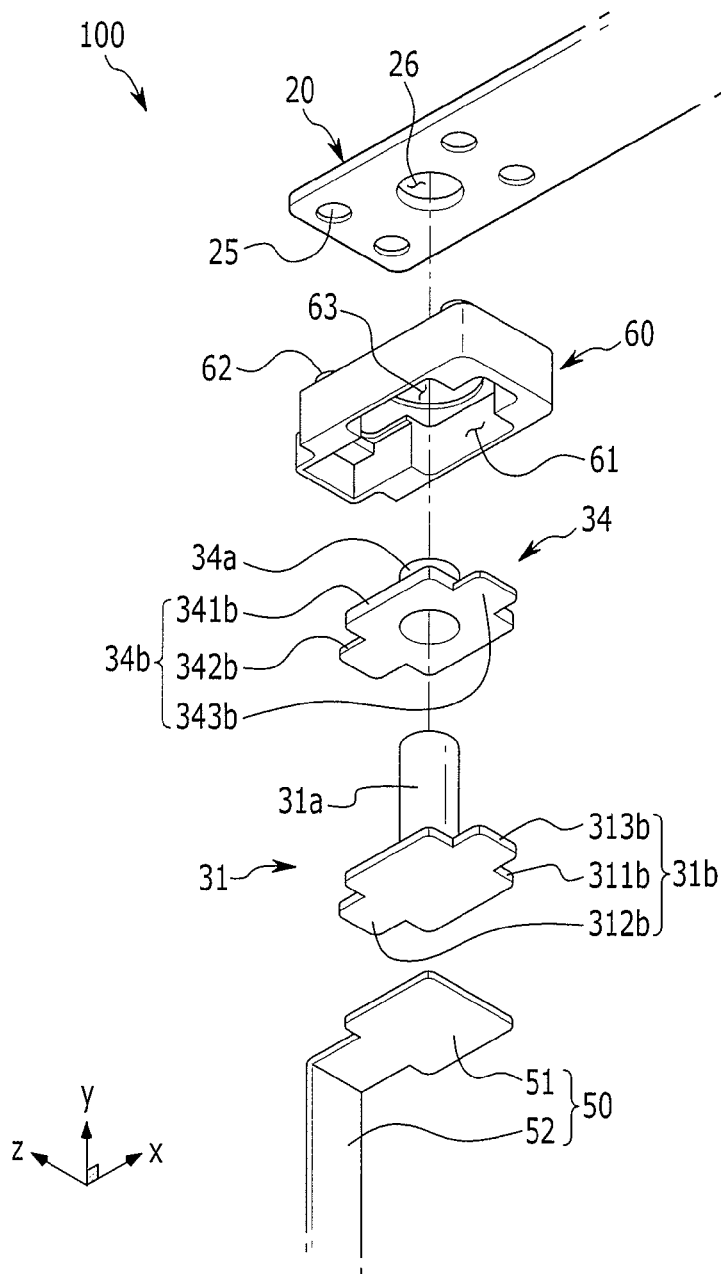


FIG. 4

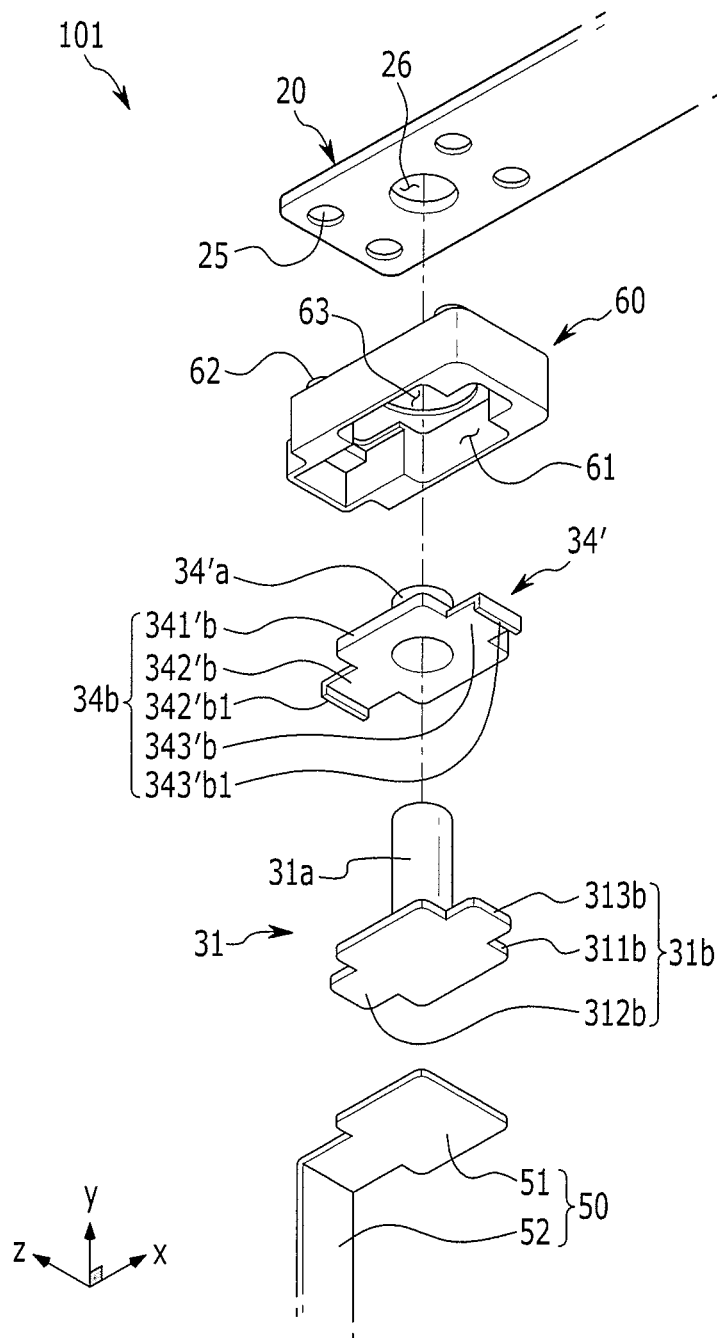


FIG. 5

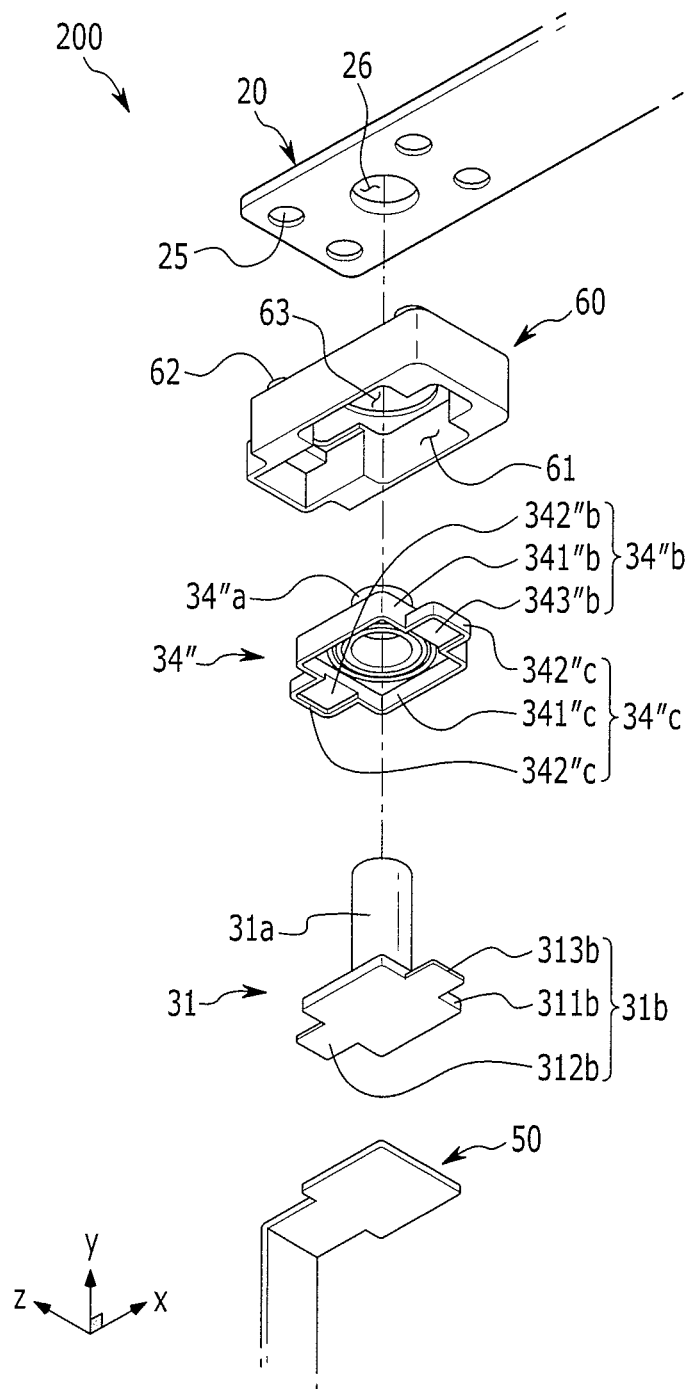


FIG. 6

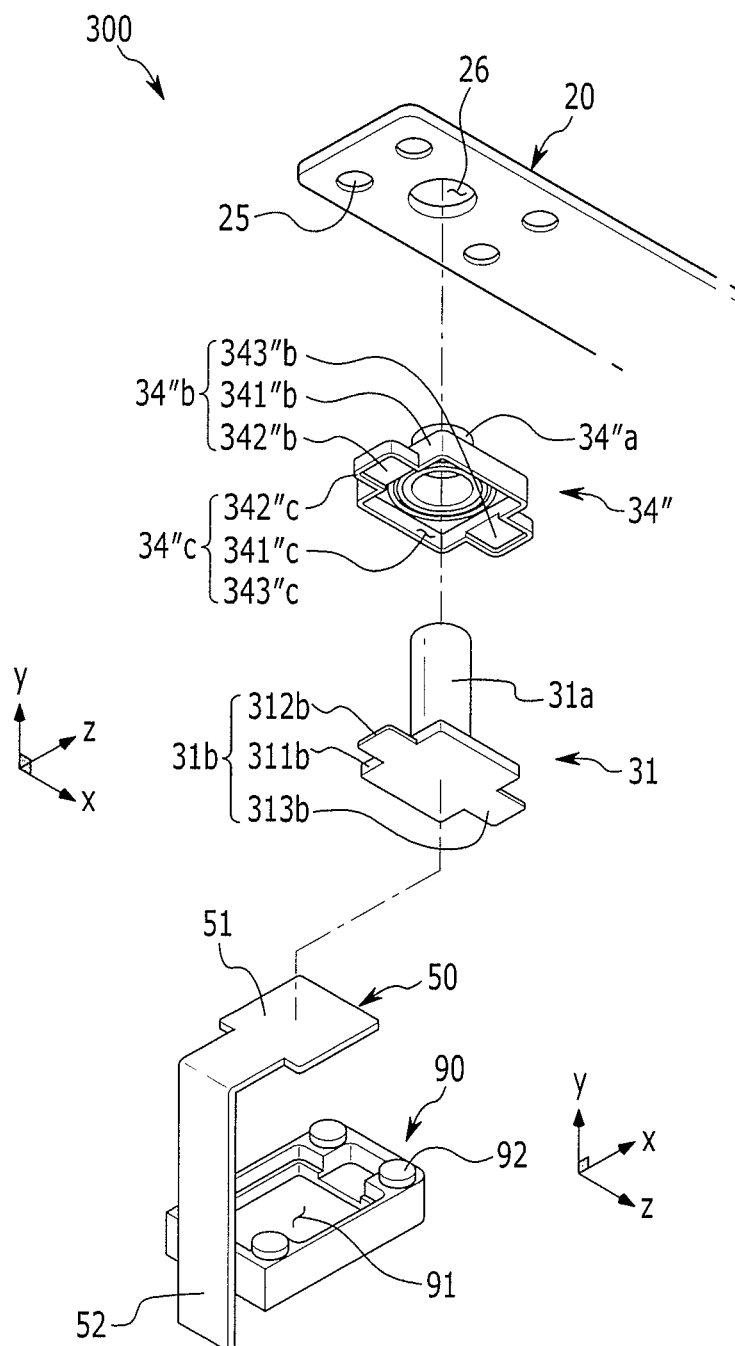




FIG. 7

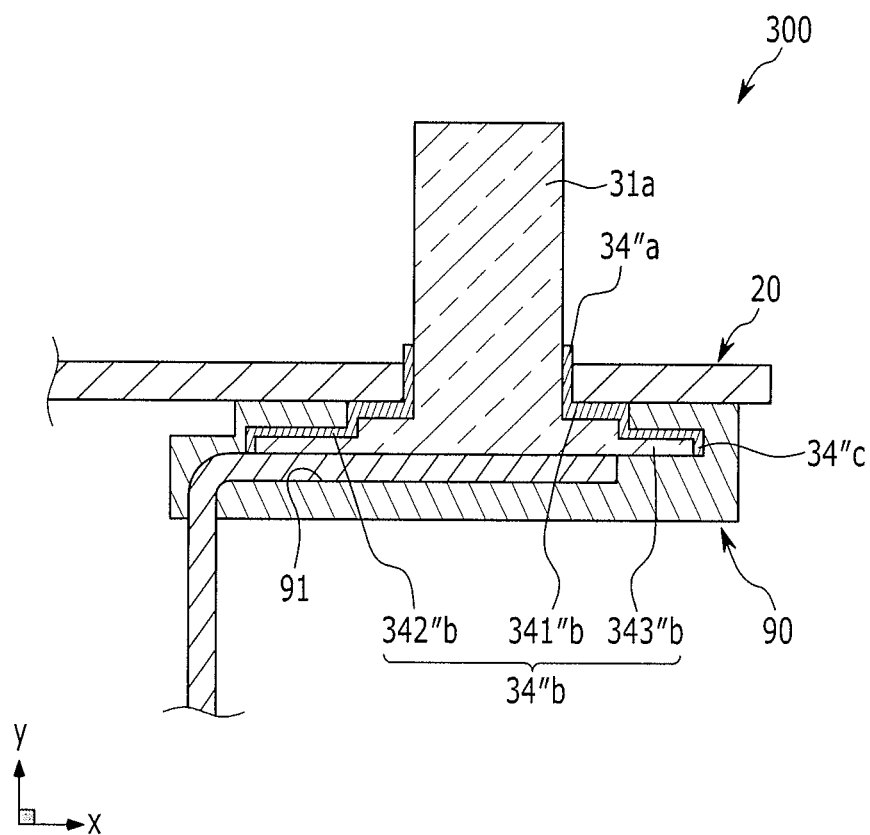
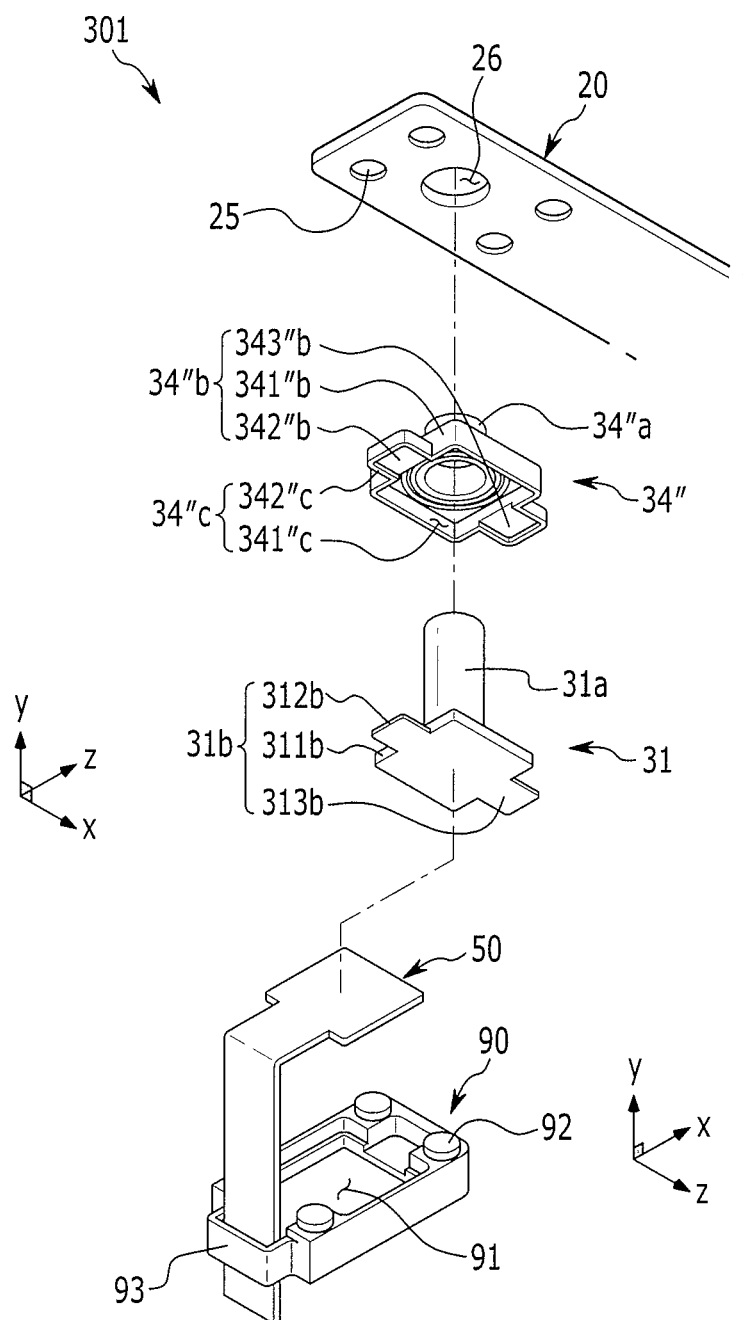


FIG. 8



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**RECHARGEABLE BATTERY****CROSS-REFERENCE TO RELATED APPLICATIONS**

This application claims the benefit of and priority to U.S. Provisional Application No. 61/503,160, filed on Jun. 30, 2011, in the United States Patent and Trademark Office, the disclosure of which is incorporated herein in its entirety by reference.

**BACKGROUND****1. Field**

Embodiments of the present invention generally relate to a rechargeable battery, and more particularly, to a rechargeable battery having an improved gasket and terminal structure.

**2. Description of the Related Art**

A rechargeable battery is a battery that can be recharged, unlike a primary battery that cannot be recharged. A low-capacity rechargeable battery may be used for small portable electronic devices such as a mobile phone, a notebook computer, and a camcorder and a large-capacity battery may be used as a power supply for driving a motor such as a hybrid or electric car or a large-capacity power storage device.

Recently, a high-output rechargeable battery using a non-aqueous electrolyte solution having high energy density has been developed. The high-output rechargeable battery is configured of a large-capacity battery module in which a plurality of rechargeable batteries are connected to each other in series so as to be used to motors for devices requiring large power, for example, an electric car, a hybrid car, or the like.

The rechargeable battery may be configured to have a cylindrical shape, a square shape, or the like.

However, in some circumstances, the electrolyte solution in a case of the rechargeable battery infiltrates between an electrode terminal and a cap plate, thereby causing an electrical short between the electrode terminal and the cap plate.

In addition, the electrolyte solution in the case of the rechargeable battery may leak outside of the case.

The above information disclosed in this Background section is only for enhancement of understanding of the background of the described technology and therefore it may contain information that does not form the prior art that is already known in this country to a person of ordinary skill in the art.

**SUMMARY**

Aspects of embodiments of the present invention are directed toward a rechargeable battery capable of preventing or reducing the likelihood of an electrical short between an electrode terminal and a cap plate by blocking an electrolyte solution in a case of the rechargeable battery from infiltrating between the electrode terminal and the cap plate.

In addition, aspects of embodiments of the present invention are directed toward a rechargeable battery capable of preventing or protecting an electrolyte solution from being leaked to the outside of a case.

According to an embodiment of the present invention, a rechargeable battery includes: an electrode assembly in a case; a cap plate coupled to an opening of the case; a rivet electrically connected to the electrode assembly, the rivet including: a first rivet flange; and a second rivet flange; and a gasket between the rivet flange and the cap plate, the gasket including: a first gasket flange configured to be coupled with

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the first rivet flange; and a second gasket flange configured to be coupled with the second rivet flange.

The first gasket flange may be greater than or equal to the first rivet flange in size.

5 The second gasket flange may be greater than or equal to the second rivet flange in size.

The rivet may further include a pillar part extending through the cap plate.

10 The gasket may have a through hole and the pillar part of the rivet may extend through the through hole of the gasket.

The first rivet flange may extend in a first direction and a second direction perpendicular to the first direction, the second rivet flange may extend in the second direction, the second rivet flange may extend from a side edge of the first rivet flange, the first gasket flange may extend in the first direction and the second direction, the second gasket flange may extend in the second direction, and the second gasket flange may extend from a side edge of the first gasket, the gasket may include a gasket body extending in a third direction perpendicular to the first and second directions, and the through hole of the gasket may be formed through the gasket body in the third direction.

25 The rechargeable battery may further include an insulating member having a through hole, and the gasket body may extend through the through hole of the insulating member.

The first rivet flange may extend in a first direction and a second direction perpendicular to the first direction, the second rivet flange may extend in the second direction, the second rivet flange may extend from a side edge of the first rivet flange, the first gasket flange may extend in the first direction and the second direction, the second gasket flange may extend in the second direction, and the second gasket flange may extend from a side edge of the first gasket.

35 The second gasket flange may include a bent portion extending in a third direction perpendicular to the first and second directions and covering an end of the second rivet flange.

The rivet may further include: a third rivet flange extending in the second direction, the third rivet flange extending from another side edge of the first rivet flange facing oppositely away from the side edge from which the second rivet flange extends.

45 The gasket may further include: a third gasket flange extending in the second direction, the third gasket flange extending from another side edge of the first gasket flange facing oppositely away from the side edge from which the second gasket flange extends and configured to be coupled with the third rivet flange.

50 The third gasket flange may be greater than or equal to the third rivet flange in size.

The third gasket flange may include a bent portion extending in a third direction perpendicular to the first and second directions and covering an end of the third rivet flange.

55 The gasket may further include a rivet flange coupling part including: a first rivet flange coupling lip extending from the first gasket flange in a third direction perpendicular to the first and second directions; and a second rivet flange coupling lip extending from the second gasket flange in the third direction.

60 The second gasket flange may be thinner than the first gasket flange.

65 The rechargeable battery may further include an insulating member having a coupling groove configured to house the rivet flange and the gasket, wherein the insulating member may be between the gasket and the cap plate, and the gasket and the first and second rivet flanges are between the cap plate and the insulating member.

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The rechargeable battery may further include a current collector, wherein the rivet may be electrically coupled to the electrode assembly via the current collector, the current collector comprising a terminal coupling part and an electrode coupling part.

The insulating member may include a coupling groove configured to house the terminal coupling part between the coupling groove and the rivet flange.

The insulating member may further include a coupling ring at a side edge of the insulating member, the coupling ring encircling a portion of the electrode coupling part.

The cap plate may include a plurality of protruding grooves and the insulating member may include fixing protrusions configured to be respectively coupled with the protruding grooves.

### BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 is a perspective view of a rechargeable battery according to a first exemplary embodiment of the present invention.

FIG. 2 is a cross-sectional view taken along line II-II in FIG. 1.

FIG. 3 is a partially exploded perspective view of a rechargeable battery according to the first exemplary embodiment of the present invention.

FIG. 4 is a partially exploded perspective view of a rechargeable battery according to a modified example of the first exemplary embodiment of the present invention.

FIG. 5 is a partially exploded perspective view of a rechargeable battery according to a second exemplary embodiment of the present invention.

FIG. 6 is a partially exploded perspective view of a rechargeable battery according to a third exemplary embodiment of the present invention.

FIG. 7 is a partial cross-sectional view according to a coupling state of the rechargeable battery of FIG. 6.

FIG. 8 is a partially exploded perspective view of a rechargeable battery according to a modified example of the third exemplary embodiment of the present invention.

### DETAILED DESCRIPTION

Embodiments of the present invention will be described more fully hereinafter with reference to the accompanying drawings, in which exemplary embodiments of the invention are shown. As those skilled in the art would realize, the described embodiments may be modified in various different ways, all without departing from the spirit or scope of the present invention.

In the drawings, dimensions of layers, regions, etc., are exaggerated for clarity. It will be understood that when one layer or one element is considered to as being "on" another element, it can be directly on the other element or intervening elements may also be present therebetween. Further, it will be understood that when one layer or one element is considered to as being "under" another element, it can be directly on (under) the other element or at least one intervening element may also be present therebetween. In addition, it will be understood that when one layer is considered to as being "between" two layers, it can be a unique layer between two layers or at least one other layer may also be present therebetween. Like reference numerals designate like elements throughout the specification and the drawings.

FIG. 1 is a perspective view of a rechargeable battery according to a first exemplary embodiment of the present invention and FIG. 2 is a cross-sectional view taken along line II-II of FIG. 1.

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Referring to FIGS. 1 and 2, a rechargeable battery 100 according to an exemplary embodiment of the present invention includes a plurality of electrode assemblies 10 formed by winding a first electrode 11 and a second electrode 12 together, having the separator 13 disposed between the first electrode 11 and the second electrode 12, a case 26 in which the electrode assemblies 10 are embedded (or housed), a first terminal part 30 and a second terminal part 40 electrically connected with the electrode assemblies 10, a cap plate 20 coupled with an opening formed in the case 26, and first and second insulating members 60 and 80 installed in the case 26.

The rechargeable battery 100 according to one exemplary embodiment is a lithium ion rechargeable battery. Herein, a squared rechargeable battery will be described by way of example. However, embodiments of the present invention are not limited thereto and the present invention may be applied to a battery such as a lithium polymer battery, or the like.

In addition, the first electrode 11 may be a negative electrode and the second electrode 12 may be a positive electrode, or vice versa. However, for the sake of convenience, in the exemplary embodiment, the first electrode 11 and the second electrode 12 will be described instead of the negative electrode and the positive electrode, respectively, but embodiments of the present invention are not limited thereto.

The electrode assembly 10 is formed by winding the first electrode 11, the second electrode 12, and the separator 13 together to form a jelly roll structure. The first electrode 11 and the second electrode 12 each include a current collector formed of a thin metal foil and an active material coated on a surface of the current collector. In addition, the first electrode 11 and the second electrode 12 may be partitioned into a coated part in which an active material is coated on the current collector and a first electrode non-coated part 11a and a second electrode non-coated part 12a in which the active material is not coated on the current collector. The coated part forms a substantial portion of the first electrode 11 and the second electrode 12 in the electrode assembly 10, and each of the first electrode non-coated part and the second non-coated part 11a and 12a is disposed at a respective side (e.g., opposite ends) of the coated part in the jelly roll structure.

However, embodiments of the present invention are not limited thereto. The above-described electrode assembly 10 may be formed in a stacked structure, having the separator 13 between the first electrode 11 and the second electrode 12 formed of a plurality of sheets.

The first electrode non-coated part 11a of the electrode assembly 10 is electrically connected to the first terminal part 30 via a first electrode current collecting member (or current collector) 50, and the second electrode non-coated part 12a is electrically connected to the second terminal part 40 via a second electrode current collecting member (or current collector) 70. Therefore, the first terminal part 30 may include a first electrode terminal, and the second terminal part 40 may include a second electrode terminal.

The case 26 is formed in an approximately rectangular parallelepiped (or rectangular prism or cuboid) shape, and one surface thereof is provided with an opened opening.

However, embodiments of the present invention are not limited thereto, and the case may be formed in various suitable shapes, such as a cylindrical shape, a pouch shape, or the like.

According to one embodiment of the present invention, the cap plate 26 is formed of a thin plate and is coupled with the opening of the case 26 to seal the opening. Further, the cap plate 20 is provided with an electrolyte solution inlet 21 through which the electrolyte solution may be injected into the sealed case 26, wherein the electrolyte solution inlet 21 is

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sealed by a sealing closure **22** after the electrolyte solution is injected. In addition, the cap plate **20** is provided with a vent hole **23** mounted with a vent plate **24** which is adapted to fracture when an internal pressure of the sealed case **26** exceeds a pressure (e.g., a set pressure).

The first and second terminal parts **30** and **40** include first and second rivets **31** and **41**, first and second terminal plates **32** and **42**, a first terminal insulating member **33** disposed between the first and second terminal plates **32** and **42** and the cap plate **20**, a conductive connection member **43**, and first and second gaskets **34** and **44**. In this configuration, the first and second rivets **31** and **41** include first and second pillar parts **31a** and **41a** and first and second flange parts **31b** and **41b**.

According to one exemplary embodiment of the present invention, because the cap plate **20** is electrically connected to the second terminal part **40** by the conductive connection member **43**, the cap plate **20** may have the polarity of the positive electrode or the negative electrode.

Further, the first and second electrode current collecting members **50** and **70** include first and second electrode coupling parts **51** and **71** (see, e.g., FIG. 3) coupled with the first and second electrodes **11** and **12** and first and second terminal coupling parts **52** and **72** (see, e.g., FIG. 3) coupled with the first and second terminal parts **30** and **40**.

In this configuration, according to one exemplary embodiment of the present invention, the structure of the first and second terminal parts **30** and **40**, and the structure of the first and second electrode current collecting members **50** and **70** and first and second insulating members **60** and **80** are substantially the same. Therefore, the description of the second terminal part **40**, the second electrode current collecting member **70**, and the second insulating member **80** will be omitted.

However, the first terminal part **30** according to one exemplary embodiment of the present invention may include a cylindrically-shaped terminal rather than a plate-shaped terminal.

Instead of the conductive connection member **43**, an insulating connection member may be disposed between the cap plate **20** and the second rivet **41**. Therefore, in some embodiments of the present invention, the cap plate **20** is not electrically connected to the second terminal part **40**.

FIG. 3 is a partially exploded perspective view of a rechargeable battery according to the first exemplary embodiment of the present invention.

Referring to FIG. 3, according to one exemplary embodiment of the present invention, the first rivet **31** includes a pillar part **31a** and a rivet flange part **31b**.

In more detail, the rivet flange part **31b** may include a first rivet flange **311b** and a second and third rivet flanges **312b** and **313b**. In this configuration, the first rivet flange **311b** may protrude in a direction (x-axis direction) approximately perpendicular to a height direction (y-axis direction) of the pillar part **31a** at one end of the pillar part **31a**. Further, the second rivet flange **312b** protrudes in a direction (x-axis direction) approximately perpendicular to a height direction (y-axis direction) of the pillar part **31a** at one end of the first rivet flange **311b** and a third rivet flange **313b** may protrude from the other end thereof positioned at an opposite side of the one end thereof.

In addition, the first gasket **34** according to the exemplary embodiment may include a body **34a** in which a through hole is formed and a gasket flange part **34b**.

In more detail, the gasket flange part **34b** may include a first gasket flange **341b** and second and third gasket flanges **342b** and **343b**. In this configuration, the first gasket flange **341b**

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may protrude in a direction (x-axis direction) approximately perpendicular to a height direction (y-axis direction) of the body **34a** at one end of the body **34a**. Further, the second gasket flange **342b** protrudes in a direction (x-axis direction) approximately perpendicular to a height direction (y-axis direction) of the body **34a** at one end of the first gasket flange **341b** and the third gasket flange **343b** protrudes from the other end of the first gasket flange **341b** (e.g., positioned at an opposite side of the one end of the first gasket flange **341b**).

In addition, a first insulating member **60** according to one embodiment of the present invention includes a coupling groove **61**, a plurality of fixing protrusions **62** fixed to a plurality of protruding grooves **25** formed on the cap plate **20**, and a through hole **63** through which the first rivet **31** penetrates. In this configuration, the coupling groove **61** may be formed on one surface of the first insulating member **60** opposite to (e.g., facing away from) the electrode assembly **10**, as shown in FIG. 2.

Moreover, the first electrode current collecting member **50** may include a first electrode coupling part **51** and a first terminal coupling part **52** that are coupled with the first electrode **11**.

Hereinafter, the coupling relationship between the first rivet **31** and the first gasket **34** according to the exemplary embodiment will be described in more detail.

In the first insulating member **60**, the fixing protrusions **62** may be fixed to the protrusion grooves **25** formed on the cap plate **20**.

Further, the first gasket **34** may be inserted into the coupling groove **61** formed on the bottom of the first insulating member **60**. In this configuration, the body **34a** of the gasket **34** is inserted into the through hole **63** and the coupling groove **61** may receive the first gasket flange **341b** and the second gasket flange **342b** formed in the first gasket **34**.

In this case, the second gasket flange part **342b** of the first gasket **34** may be disposed in parallel with the length direction (x-axis direction) of the cap plate **20**.

In addition, the pillar part **31a** of the first rivet **31** may be disposed to penetrate through the body **34a** of the first gasket **34**, the through hole **63** of the first insulating member **60**, and the terminal hole **26** formed on the cap plate **20**, and the first rivet flange **311b**, the second rivet flange **312b**, and the third rivet flange **313b** may be received in the coupling groove **61**. In this case, the second rivet flange **312b** and the third rivet flange **313b** are closely disposed to the second gasket flange **342b** and the third gasket flange **343b**, respectively, so as to be disposed at the coupling groove **61**.

Therefore, the first rivet flange **311b** of the first rivet **31**, the first gasket flange **341b** of the first gasket **34**, the second and third rivet flanges **312b** and **313b** of the first rivet, and the second and third gasket flanges **342b** and **343b** of the first gasket **34** may be closely disposed to each other at the coupling groove **61**.

In this configuration, the size of the first gasket flange **341b** may be greater than or equal to the size of the first rivet flange **311b**, the size of the second gasket flange **342b** may be greater than or equal to the size of the second rivet flange **312b**, and the size of the third gasket flange **343b** may be greater than or equal to the size of the third rivet flange **313b**.

Consequently, the size of the gasket flange part **34b** of the first gasket **34** may be greater than or equal to the size of the rivet flange part **31b** of the first rivet **31**.

Referring again to FIG. 2, the end of the pillar part **31a** of the first rivet **31** may be coupled with the first terminal plate **32** by the rivet, and the first terminal coupling part **52** of the

first electrode current collecting member **50** may be inserted into the coupling groove **61** to be coupled with the first rivet **31** by a weld, or the like.

Therefore, in one embodiment of the present invention, the first insulating member **60** is disposed between the electrode current collector **10** and the cap plate **20** by fixing the rivet flange part **31b** of the first rivet **31** to the coupling groove **61**.

The electrolyte solution injected into the case of the rechargeable battery **100** according to one exemplary embodiment may permeate into the coupling groove **61** of the first insulating member **60** or between the first insulating member **60** and the cap plate **20**, such that an electrical short is formed between the cap plate **20** and the first rivet **31**. In this case, since the size of the gasket flange part **34b** according to the exemplary embodiment may be greater than or equal to the size of the rivet flange part **31b**, the adhesion between the gasket flange part **34b** and the rivet flange part **31b** may be more improved compared to a comparative example in which the size of the gasket flange part **34b** is smaller than the size of the rivet flange part **31b**.

Therefore, it is possible to prevent or reduce the risk of the electrolyte solution in the case **26** from leaking outside of the case **26**.

In addition, because the second gasket flange **342b** extending from one end of the first gasket flange **341b** is disposed close to the second rivet flange **312b** and because the third gasket flange **342b** extending from an opposite end of the first gasket flange **341b** is disposed close to the third rivet flange **313b**, the electrolyte solution permeating into the first insulating member **60** passes between the second gasket flange **342b** and the first insulating member **60** so as to reach the cap plate **20**.

Therefore, the adhesion between the rivet flange part **31b** and the first gasket **34** is improved by the gasket flange part **34b** of the first gasket **34** according to the exemplary embodiment, and the length of the entire path through which the electrolyte needs to permeate into the first insulating member **60** to reach the cap plate **20** is increased, such that the risk of an electrical short between the cap plate **20** and the first rivet **31** due to the electrolyte solution can be reduced.

FIG. **4** is a partially exploded perspective view of a rechargeable battery according to another embodiment of the present invention.

In this case, the rechargeable battery **101** according to the exemplary embodiment of FIG. **4** has the same structure as the rechargeable battery **100** according to the first exemplary embodiment, except for the first gasket **34'**, and therefore, a description of the same structure will be omitted.

Referring to FIG. **4**, the first gasket **34'** according to the exemplary embodiment may include a body **34'a** in which a through hole is formed and a gasket flange part **34'b**.

In more detail, the gasket flange part **34'b** may include a first gasket flange **341'b**, a second gasket flange **342'b**, and a third gasket flange **343'b**.

In this configuration, the first gasket flange **341'b** may protrude in a direction (x-axis direction) approximately perpendicular to a height direction (y-axis direction) of the body **34'a** at one end of the body **34'a**.

Further, the second gasket flange **342'b** may protrude in a direction (x-axis direction) approximately perpendicular to a height direction (y-axis direction) of the body **34'a** at one end of the first gasket flange **341'b** and the third gasket flange **343'b** may protrude from the other end of the first gasket flange **341'b** and may be positioned at an opposite side of the one end thereof.

In this configuration, the end of the second gasket flange **342'b** may be bent downwardly to form a bent portion **342'b1**

of the second gasket flange **342'b**. Similarly, the end of the third gasket flange **343'b** may be bent downwardly to form a bent portion **343'b1**.

Therefore, the second and third gasket flanges **342'b** and **343'b** may also be closely disposed at the side of the second rivet flange **312b** and the third rivet flange **313b**, respectively.

As a result, it is possible to further improve the adhesion between the rivet flange **31b** and the first gasket **34'** by bent portions **342'b1** and **343'b1** of the second and third gasket flanges **342'b** and **343'b** according to the exemplary embodiment. Therefore, it is possible to prevent or protect the electrolyte solution in the case **26** from being leaked to the outside of the case **26**.

In addition, according to one exemplary embodiment, because the entire path through which the electrolyte solution permeates into the first insulating member **60** to reach the cap plate **20** is increased, the risk of an electrical short between the cap plate **20** and the first rivet **31** due to the electrolyte solution can be reduced.

FIG. **5** is a partially exploded perspective view of a rechargeable battery according to a second exemplary embodiment of the present invention.

The rechargeable battery **200** according to the second exemplary embodiment has substantially the same structure as the rechargeable battery **100** according to the first exemplary embodiment, except for the first gasket **34''**, and therefore, the description of structures that are substantially the same will be omitted.

Referring to FIG. **5**, a first gasket **34''** according to the exemplary embodiment includes a body **34''a** in which a through hole is formed, a gasket flange part **34''b**, and a rivet flange coupling lip **34''c**.

According to the exemplary embodiment, the gasket flange part **34''b** includes a first gasket flange **341''b**, a second gasket flange **342''b**, and a third gasket flange **343''b**.

However, the first gasket flange part **341''b**, the second gasket flange part **342''b**, and the third gasket flange part **343''b** according to the exemplary embodiment have substantially the same structure as the first gasket flange **341b** and the second gasket flange **342b** of the first gasket **34** according to the first exemplary embodiment and therefore, the descriptions of the substantially similar structures will be omitted.

Further, a rivet flange coupling lip **34''c** according to the exemplary embodiment is disposed on the bottom (e.g., in a direction facing toward the first and second rivet flanges **31b** of rivet **31**) of the gasket flange part **34''b**.

In more detail, the rivet flange coupling lip **34''c** includes a first rivet flange coupling lip **341''c** formed on the bottom of the first gasket flange **341''b**, a second rivet flange coupling lip **342''c** formed on the bottom of the second gasket flange **342''b**, and a third rivet flange coupling lip **343''c** formed on the bottom of the third gasket flange **343''b**.

Therefore, the first rivet flange **311b** is coupled with the first rivet flange coupling lip **341''c**, the second rivet flange **312b** is coupled with the second rivet flange coupling lip **342''c**, and the third rivet flange **313b** is coupled with the third rivet flange coupling lip **343''c**.

Therefore, according to the exemplary embodiment, the rivet flange **31b** is inserted into the rivet flange coupling lip **34''c**, such that the sides of the rivet flange **31b** are also closely disposed to the gasket flange part **34''b**.

Therefore, the adhesion between the gasket flange part **34''b** and the rivet flange **31b** may be more improved.

As a result, it is possible to prevent or reduce the risk of the electrolyte solution in the case **26** from being leaked outside of the case **26**.

In addition, because the entire path through which the electrolyte solution must permeate into the first insulating member **60** to reach the cap plate **20** is increased, the risk of an electrical short between the cap plate **20** and the first rivet **31** due to the electrolyte solution may be reduced.

FIG. **6** is a partially exploded perspective view of a rechargeable battery according to a third exemplary embodiment and FIG. **7** is a partial cross-sectional view according to a coupling state of the rechargeable battery of FIG. **6**.

In this embodiment, a rechargeable battery **300** according to the exemplary embodiment has substantially the same structure as the rechargeable battery **200** according to the second exemplary embodiment, except for a first insulating member **90**, and therefore, the description of the substantially similar structures will be omitted.

Referring to FIGS. **6** and **7**, the first insulating member **90** according to the third exemplary embodiment includes a coupling groove **91** with which the first electrode current collecting member (or current collector) **50** is coupled and a plurality of fixing protrusions **92** fixed to the plurality of protruding grooves **25** formed on the cap plate **20**.

In this configuration, the coupling groove **91** according to the third exemplary embodiment is formed on a surface of the first insulating member **90** that is opposite to (e.g., facing) the cap plate **20**.

Therefore, as shown in FIG. **7**, the first electrode coupling part **51** of the first electrode current collecting member **50** is received in the coupling groove **91** formed on the first insulating member **90**.

In addition, the first rivet **31** and the first gasket **34"** are sequentially stacked in the coupling groove **91**.

Therefore, it is possible to more easily couple the first electrode current collecting member **50**, the first rivet **31**, and the first gasket **34"**.

Moreover, because the first electrode coupling part **51** of the first electrode current collecting member **50** is received in the coupling groove **91**, the first insulating member **90** according to the third exemplary embodiment may prevent or mitigate the contact between the first electrode coupling part **51** and the electrolyte solution. Therefore, it is possible to prevent or reduce the risk of an electrical short between the cap plate **20** and the first rivet **31**.

FIG. **8** is a partially exploded perspective view of a rechargeable battery according to a modified example of a third exemplary embodiment.

In this case, a rechargeable battery **301** according to the modified third exemplary embodiment has substantially the same structure as the rechargeable battery **300** according to the third exemplary embodiment, except for a first electrode current collecting member coupling ring **93** of the first insulating member **90** and therefore, the description of substantially similar structures will be omitted.

Referring to FIG. **8**, the first insulating member **90** according to the exemplary embodiment includes a first electrode current collecting member coupling ring **93** that extends from one side of the first insulating member **90**.

Therefore, one side of the first terminal coupling part **52** of the first electrode current collecting member **50** is fixed by the first electrode current collecting member coupling ring **93**.

As a result, the first electrode current collecting member **50** may be more stably coupled with the first insulating member **90** by the first electrode current collecting member coupling ring **93**.

As shown in FIGS. **3**, **4**, **5**, **6**, and **8**, the first, second, and third rivet flanges and first, second, and third gasket flanges have substantially rectangular shapes. However, embodiments of the present invention are not limited thereto. For

example, in other embodiments of the present invention, the first, second, and third rivet flanges may be circular, oval, or triangular in shape and the first, second, and third gasket flanges may have corresponding shapes.

While this disclosure has been described in connection with what is presently considered to be practical exemplary embodiments, it is to be understood that the invention is not limited to the disclosed embodiments, but, on the contrary, is intended to cover various modifications and equivalent arrangements included within the spirit and scope of the appended claims.

#### Description of Some Symbols

100, 101, 200, 300, 301: Rechargeable battery	
10: Electrode assembly	
11: First electrode	12: Second electrode
13: Separator	30: First terminal part
31: First rivet	31a: Pillar part
31b: Rivet flange part	311b: First rivet flange
312b: Second rivet flange	34a: Body
313b: Third rivet flange	
34, 34', 34": First gasket	
34b, 34'b, 34"b: Gasket flange part	
341b, 341'b, 341"b: First gasket flange	
342b, 342'b, 342"b: Second gasket flange	
343b, 343'b, 343"b: Third gasket flange	
60, 90: First insulating member	
80: Second insulating member	
93: First electrode current collecting member coupling ring	

What is claimed is:

**1.** A rechargeable battery comprising:

an electrode assembly in a case;

a cap plate coupled to an opening of the case;

a rivet electrically connected to the electrode assembly, the rivet comprising:

a rectangular base;

a first rivet flange; and

a second rivet flange; and

a gasket between the rivet and the cap plate, the gasket comprising:

a first gasket flange configured to be coupled with the first rivet flange; and

a second gasket flange configured to be coupled with the second rivet flange;

wherein the first rivet flange and the second rivet flange define an open corner,

wherein the first rivet flange extends from a first edge of the rectangular base in a first direction and the second rivet flange extends from a second edge of the rectangular base in a second direction crossing the first direction, and

wherein the rivet further comprises:

a third rivet flange extending from a third edge of the rectangular base in a direction opposite to the second direction.

**2.** The rechargeable battery of claim **1**, wherein the first gasket flange is greater than or equal to the first rivet flange in size.

**3.** The rechargeable battery of claim **1**, wherein the second gasket flange is greater than or equal to the second rivet flange in size.

**4.** The rechargeable battery of claim **1**, wherein the rivet further comprises a pillar part extending from the rectangular base through the cap plate.

**5.** The rechargeable battery of claim **4**, wherein the gasket has a through hole and wherein the pillar part of the rivet extends through the through hole of the gasket.

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6. The rechargeable battery of claim 5,  
wherein the gasket further comprises a rectangular gasket  
base,  
wherein the first gasket flange extends from a first edge of  
the rectangular gasket base in the first direction and the  
second gasket flange extends from a second edge of the  
rectangular gasket base in the second direction, and the  
gasket comprises a gasket body extending from the rect-  
angular gasket base in a third direction perpendicular to  
the first and second directions and the through hole of the  
gasket is formed through the gasket body in the third  
direction.
7. The rechargeable battery of claim 6, further comprising  
an insulating member having a through hole,  
wherein the gasket body extends through the through hole  
of the insulating member.
8. The rechargeable battery of claim 1,  
wherein the gasket further comprises a rectangular gasket  
base,  
wherein the first gasket flange extends from a first edge of  
the rectangular gasket base in the first direction and the  
second gasket flange extends from a second edge of the  
rectangular gasket base in the second direction.
9. The rechargeable battery of claim 8, wherein the second  
gasket flange comprises a bent portion extending in a third  
direction perpendicular to the first and second directions and  
covering an end of the second rivet flange.
10. The rechargeable battery of claim 8, wherein the gasket  
further comprises:  
a third gasket flange extending from a third edge of the  
rectangular gasket base in a direction opposite to the  
second direction and configured to be coupled with the  
third rivet flange.
11. The rechargeable battery of claim 10, wherein the third  
gasket flange is greater than or equal to the third rivet flange  
in size.
12. The rechargeable battery of claim 10, wherein the third  
gasket flange comprises a bent portion extending in a third

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- direction perpendicular to the first and second directions and  
covering an end of the third rivet flange.
13. The rechargeable battery of claim 10, wherein the gas-  
ket further comprises a rivet flange coupling part comprising:  
a first rivet flange coupling lip extending from the first  
gasket flange in a third direction perpendicular to the  
first and second directions; and  
a second rivet flange coupling lip extending from the sec-  
ond gasket flange in the third direction.
14. The rechargeable battery of claim 1, wherein the sec-  
ond gasket flange is thinner than the first gasket flange.
15. The rechargeable battery of claim 1, further comprising  
an insulating member having a coupling groove configured to  
house the rivet and the gasket, wherein the insulating member  
is between the gasket and the cap plate, and the gasket and the  
first and second rivet flanges are between the cap plate and the  
insulating member.
16. The rechargeable battery of claim 15, further compris-  
ing a current collector, wherein the rivet is electrically  
coupled to the electrode assembly via the current collector,  
the current collector comprising a terminal coupling part and  
an electrode coupling part.
17. The rechargeable battery of claim 16, wherein the insu-  
lating member comprises a coupling groove configured to  
house the terminal coupling part between the coupling groove  
and the rivet.
18. The rechargeable battery of claim 16, wherein the insu-  
lating member further comprises a coupling ring at a side  
edge of the insulating member, the coupling ring encircling a  
portion of the electrode coupling part.
19. The rechargeable battery of claim 1, wherein the cap  
plate comprises a plurality of protruding grooves and  
wherein an insulating member comprises fixing protru-  
sions configured to be respectively coupled with the  
protruding grooves.

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